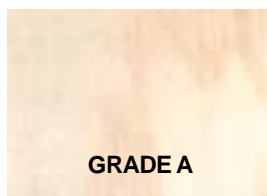


Plywood Veneer Grades

SPECIFICATION SHEET 002



GRADE A

High quality appearance grade veneer suitable for a clear finish.

Available Species

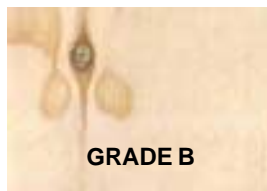
Araucaria (Hoop)

Available Products

Marinewood, Bondwood, Exteriorwood

Permitted Imperfections

- Filled holes: $\leq 6\text{mm}$ across grain. Max 4/sht.
- Knots: $\leq 4\text{mm}$ across grain. Max 4/sht.
- Pin knots: $\leq 2\text{mm}$ across grain.
- Filled splits: $\leq 3\text{mm}$ across grain. Max 2/sht.
- Roughness: slight within area of imperfection.
- Discolouration: slight natural discolouration.



GRADE B

Appearance grade suitable for high quality paint finishes.

Available Species

Araucaria (Hoop), Pinus Elliottii (Slash)

Available Products

Exteriorwood, Panelwood, Floorwood

Permitted Imperfections

- Filled holes: $\leq 20\text{mm}$ across grain over 600mm^2 .
- Knots 1: $\leq 25\text{mm}$ across grain. No limit.
- Knots 2: $>25\text{mm}$ $<40\text{mm}$. Max 4/sht.
- Filled splits: $\leq 3\text{mm}$ across grain. no limit.*
- Glue bleed through: no limit.
- Roughness: slight within area of imperfection.
- Discolouration: no limit.



GRADE C

Non-appearance grade with a sanded solid surface suitable for non-decorative applications.

Available Species

Araucaria (Hoop), Pinus Elliottii (Slash)

Available Products

Exteriorwood, Structuralwood, Floorwood

Permitted Imperfections

- Filled holes: $\leq 50\text{mm}$ across grain. No limit.
- Knots (sound): $\leq 50\text{mm}$ across grain. No limit.
- Filled splits: $\leq 9\text{mm}$ across grain & $\leq 600\text{mm}$ long.*
- Glue bleed through: no limit.
- Roughness: slight within area of imperfection.
- Discolouration: no limit.



GRADE D

Unsanded, non-appearance grade with permitted open imperfections.

Available Species

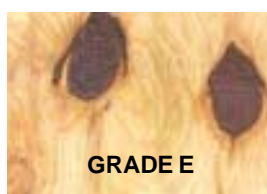
Araucaria (Hoop), Pinus Elliottii (Slash)

Available Products

Floorwood, Structuralwood, Bracewood

Permitted Imperfections

- Unfilled holes: $\leq 75\text{mm}$ across grain. No limit.*
- Knots: no limit.
- Open splits 1: $\leq 15\text{mm}$ across grain & $\leq 1/2$ sht.*
- Open splits 2: $\leq 25\text{mm}$ across grain & $\leq 1/3$ sht.*
- Glue bleed through: no limit.
- Roughness: slight within area of imperfection.
- Discolouration: no limit.



GRADE E

Non-structural, non-appearance grade with no manufacturing standard. Ideal for Packing Grade applications.

Available Species

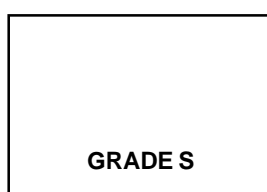
Araucaria (Hoop), Pinus Elliottii (Slash)

Available Products

Utilitywood

Permitted Imperfections

- No manufacturing standard
- NO LIMIT.



GRADE S

Appearance grade which permits natural characteristics such as knots to an agreed specification.

Available Species

Araucaria (Hoop), Pinus Elliottii (Slash)

Available Products

Enduroclad, Everclad

Permitted Imperfections

FEATURES: Based on agreed specifications

- Knots
- Holes
- Hobnails
- Splits

*Refer to AS/NZS 2269 for more information.